# ALASKA DEPARTMENT OF ENVIRONMENTAL CONSERVATION AIR QUALITY CONTROL GENERAL OPERATING PERMIT

# ASPHALT PLANT GENERAL PERMIT GENERAL PERMIT 3

THIS GENERAL PERMIT IS TO BE USED FOR:

AN ASPHALT PLANT CONSTRUCTED, RECONSTRUCTED OR MODIFIED AFTER JUNE 11, 1973, SUBJECT TO 40 C.F.R. 60 SUBPART I – STANDARDS OF PERFORMANCE FOR HOT MIX ASPHALT FACILITIES; OR

AN ASPHALT PLANT CONSTRUCTED, RECONSTRUCTED OR MODIFIED BEFORE JUNE 11, 1973;

THIS PERMIT MAY ALSO BE USED FOR A ROCK CRUSHER AND ASSOCIATED EQUIPMENT INSTALLED, MODIFIED OR RECONSTRUCTED AFTER AUGUST 31, 1983, SUBJECT TO 40 C.F.R. 60 SUBPART OOO – STANDARDS OF PERFORMANCE FOR NONMETALLIC MINERAL PROCESSING PLANTS, OPERATED IN CONJUNCTION WITH THE PERMITTED ASPHALT PLANT

THIS GENERAL PERMIT EXPIRES September 12, 2008. TO RENEW THIS PERMIT THE OWNER OR OPERATOR MUST SUBMIT A RENEWAL APPLICATION BETWEEN March 12, 2007 AND March 12, 2008.

THIS GENERAL PERMIT SERIA	L NUMBER
IS ISSUED TO	
	COMPANY NAME
	_
JOHN F. KUTERBACH	
MANAGER, AIR PERMIT PROG	RAM
Date Issued Sentember 12, 2003	

# **Qualifying Criteria:**

The facility approved to operate under this general operating permit (hereafter referred to as "the facility") is described by SIC codes 1611 and 1771 and primarily produces asphalt concrete for paving. The facility may have been constructed, reconstructed<sup>1</sup>, or modified before or after June 11, 1973.

Alaska law requires operators of asphalt plant to obtain an operating permit if the plant meets any of the following criteria:

- a potential to emit greater than 100 tons per year of a regulated air contaminant,
- a source with a rated capacity greater than 100 Million Btu/hr,
- a controlled source with a total rated capacity or equipment throughput greater than 5 tons per hr,
- a controlled source with a rated capacity greater than 50 Million Btu/hr, or
- equipment subject to a federal emission standard such as asphalt plants in 40 C.F.R. 60 Subpart I or rock crushers in Subpart OOO.

A Rock Crusher operated under this permit may be subject to Subpart OOO. A Subpart OOO processing plant is a processing plant that:

- Has a cumulative rated initial grinding capacity larger than 150 tons per hour for a portable plant or 25 tons per hour for a fixed plant; and
- Includes: Crusher or grinding mill, screening operation, bucket elevator and belt conveyor transfer points, bagging operation, storage bin, and/or enclosed truck or railcar loading that is constructed, reconstructed<sup>1</sup>, or modified (any equipment change that increases air emissions) after August 31, 1983;

The facility would be excluded from using this general permit if the following applies. However, if there is a general permit for the activities listed below, the facility may operate under both permits.

- a. The facility is subject to a fuel consumption limit or other facility-specific requirement established in a construction permit, or air quality control permit under the 18 AAC 50.400(effective prior to 1/18/97). (This does not include a limit established because a source test was conducted at less than full rated capacity.)
- b. The facility contains:
  - A boiler subject to 40 C.F.R. 60, Subpart Dc, unless the operator also obtains general permit GP5 for that boiler;
  - A fuel storage tank subject to 40 C.F.R. 60, Subparts Ka, or Kb, unless
    - the only requirement that applies is recordkeeping under Subpart Kb, §116b(a) and (b); or
    - ♦ the operator also obtains general permit GP8.1 or GP8.3 for that tank;
  - A source subject to 40 C.F.R. 60, Subpart OOO that has mechanically induced air flow;

<sup>&</sup>lt;sup>1</sup> Reconstruction as defined by Code of Federal Regulations (40 C.F.R. 60.673).

- A source (other than an asphalt plant, crushing and grinding equipment, fuel storage tank, or boiler subject to 40 C.F.R. 60, Subpart Dc) subject to a federal emission standard in 40 C.F.R. 60, 61, or 63;
- A gas turbine;
- An incinerator;
- A source subject to any standard in 18 AAC 50.055(a) (f) other than standards for fuel burning equipment in (a)(1), (a)(4), (b)(1), (b)(5) and (c);
- Open Burning at the facility at any time during the permit term;
- Renovation and demolition activities at the facility that would need to comply with the provisions of 40 C.F.R., Part 61, Subpart M, Section 145, National Emission Standard for Asbestos, Standard for Demolition and Renovation; or
- Recycling and emissions reduction of Class I and Class II refrigerants at the facility; These activities are subject to 40 C.F.R. 82, Subpart F, Section 82.150.

#### **Permitted Sources**

This permit authorizes the holder to operate any source identified in the permit application submitted for this permit. The sources need not be in the same immediate location. For example, a crusher operation included in the application may not necessarily be located in the immediate vicinity of the asphalt plant. At whatever location the equipment operates the operator must comply with the appropriate requirements for that equipment.

#### **Permit Duration**

This permit is valid for five years from September 12, 2003. This permit will expire on September 12, 2008. In order to renew this permit submit a renewal application between March 12, 2007 and March 12, 2008. Permit applications are available from the department's web site at <a href="http://www.state.ak.us/dec/dawq/aqm/genperm.htm">http://www.state.ak.us/dec/dawq/aqm/genperm.htm</a>

#### **Change of Ownership**

If the ownership of the asphalt plant is changed the new owners and previous owners must complete a transfer of ownership form and receive authorization to operate from the department before the plant is operated by the new owner. The transfer of ownership form is available on the Air Permit Program web site at <a href="http://www.state.ak.us/dec/dawq/aqm/newpermit.htm">http://www.state.ak.us/dec/dawq/aqm/newpermit.htm</a> or the form may be obtained by communicating with the nearest Air Permit Program Office.

### **Regulatory Citations and References**

All regulatory citations have been included at the end of each permit condition.

#### **Standard Permit Conditions**

Below are listed the Standard Permit Conditions which apply to all permitted sources and appear in all permits issued by the department.

# Standard Permit Conditions: Note that these are standard conditions taken directly from 18 AAC 50.345(b) - (o).

- 1. The permittee must comply with each permit term and condition. Noncompliance with a permit term or condition constitutes a violation of AS 46.14, 18 AAC 50, and, except for those terms or conditions designated in the permit as not federally enforceable, the Clean Air Act, and is grounds for
  - a. an enforcement action,
  - b. permit termination, revocation and reissuance, or modification in accordance with AS 46.14.280, or
  - c. denial of an operating permit renewal application.

[18 AAC 50.345(c), 5/03/02]

2. It is not a defense in an enforcement action to claim that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with a permit term or condition.

[18 AAC 50.345(d), 5/03/02]

- 3. Each permit term and condition is independent of the permit as a whole and remains valid regardless of a challenge to any other part of the permit. [18 AAC 50.345(e), 5/03/02]
- 4. Compliance with permit terms and conditions is considered to be in compliance with those requirements that are
  - a. included and specifically identified in the permit, or
  - b. determined in writing in the permit to be inapplicable.

[18 AAC 50.345(b), 5/03/02]

5. The permit may be modified, reopened, revoked and reissued, or terminated for cause. A request by the permittee for modification, revocation and reissuance, or termination or a notification of planned changes or anticipated noncompliance does not stay any permit condition.

[18 AAC 50.345(f), 5/03/02]

- 6. The permit does not convey any property rights of any sort, nor any exclusive privilege. [18 AAC 50.345(g), 5/03/02]
- 7. The permittee shall allow the department or an inspector authorized by the department, upon presentation of credentials and at reasonable times with the consent of the owner or operator, to
  - a. enter upon the premises where a source subject to the permit is located or where records required by the permit are kept,
  - b. have access to and copy any records required by the permit,
  - c. inspect any facility, equipment, practices, or operations regulated by or referenced in the permit, and
  - d. sample or monitor substances or parameters to assure compliance with the permit or other applicable requirements. [18 AAC 50.345(h), 5/03/02]
- 8. The permittee shall furnish to the department, within a reasonable time, any

information the department requests in writing to determine whether cause exists to modify, revoke and reissue, or terminate the permit or to determine compliance with the permit. Upon request, the permittee shall furnish to the department copies of records required to be kept by the permit. The department may require the permittee to furnish copies of those records directly to the federal administrator.

[18 AAC 50.345(i), 5/03/02]

9. The permittee shall certify all reports, compliance certifications, or other documents submitted to the department and required under the permit by including the signature of a responsible official for the permitted facility following the statement: "Based on information and belief formed after reasonable inquiry, I certify that the statements and information in and attached to this document are true, accurate, and complete." Excess emission reports must be certified either upon submittal or with an operating report required for the same reporting period. All other reports and documents must be certified upon submittal. When certifying a compliance certification, the official's signature must be notarized.

[18AAC50.345(j), 5/03/02]

10. In addition to any source testing explicitly required by the permit, the permittee shall conduct source testing as requested by the department to determine compliance with applicable permit requirements.

[18AAC50.345(k), 5/03/02]

11. The permittee may request an extension to a source test deadline established by the department. The permittee may delay a source test beyond the original deadline only if the extension is approved in writing by the department's appropriate division director or designee.

[18AAC50.345(1), 5/03/02]

12. Before conducting any source tests, the permittee shall submit a plan to the department. The plan must include the methods and procedures to be used for sampling, testing, and quality assurance and must specify how the source will operate during the test and how the permittee will document that operation. The permittee shall submit a complete plan within 60 days after receiving a request under Condition 10 of this permit and at least 30 days before the scheduled date of any test unless the department agrees in writing to some other time period. Retesting may be done without resubmitting the plan.

[18AAC50.345(m), 5/03/02]

13. At least 10 days before conducting a source test, the permittee shall give the department written notice of the date and time the source test will begin.

[18AAC50.345(n), 5/03/02]

14. Within 60 days after completing the source test, the permittee shall submit two copies of the results in the format set out in the Source Test Report Outline, adopted by reference in 18 AAC 50.030. The permittee shall certify the results in the manner set out in Condition 9 of this permit. If requested in writing by the department, the permittee must provide preliminary results in a shorter period of time specified by the department.

[18AAC50.345(o), 5/03/02]

# **GP3 - General Permit Conditions**

# **Aggregate Dryer or Drum Mixer**

#### 15 Particulate Matter Emissions

Constructed, Reconstructed or Modified on or Before June 11, 1973*	Constructed, Reconstructed or Modified After June 11, 1973**
Do not discharge particulate matter concentrations in the exhaust gas which contain more than 0.05 gr/dscf	Do not discharge particulate matter concentrations in the exhaust gas which contain more than 0.04 gr/dscf

<sup>\* [18</sup>AAC50.055(b)(1), 5/03/02]

\*\*[18AAC50.055(b)(5), 5/03/02] \*\*[40C.F.R.60.92(a)(1), 7/01/01]

# 16 Periodic Source Testing For Particulate Matter

a. The operator shall conduct a particulate matter source test using EPA Reference Method 5 every five years or 7200 operating hours, whichever occurs first, to ensure compliance with Condition 15. If the facility has not performed a source test within the last 5 calendar years, or 7200 operating hours, whichever occurs first, a particulate matter source test must be performed within the first 30 days of operating under this new permit. The source test must be conducted in conformance with Conditions 10 through 14 of this permit. Record the information requested in Attachment 6 of this permit.

The department recognizes that some asphalt plants operate less than 30 days in a year, which makes it difficult to schedule and complete a source test. For plants that are required to have a particulate matter source test within the first 30 days of operating under this permit, the following applies:

- If the operator will not complete a source test within the first 30 days, then the plant may operate, but it is restricted to operating no more than 6 hours per day and no more than 30 days each calendar year until the test is done.
- If the operator conducts a successful source test at any time the next source test is due at the interval in Condition 16 a unless Condition 16 b applies.
- b. If the results of the particulate matter source test exceed more than 90% of the particulate matter emission standard, (either 0.045 gr/dscf or 0.036 gr/dscf depending on date of construction of the asphalt plant) another source test must be conducted within one year of the date of the most recent source test.
- c. If the results of the particulate matter source test exceed the particulate matter standard, notify the department of the violation as set out in Condition 39, make any necessary repairs or adjustments to the operation and schedule another source test.

[18AAC50.220, 1/18/97]

# 17 Throughput Rate

Do not operate the asphalt plant at a production level greater than the maximum throughput measured during a U.S. EPA Method 5 particulate matter source test that showed compliance.

[18 AAC 50.050(a)(4), (b)(5), 5/26/72; 18 AAC 50.055(a)(4), (b)(5), 1/18.97; 40 C.F.R. 60.92(a)(1), (2), 10/6/75]

# **18** Facilities Using Baghouses

Facilities using baghouses must perform inspections of the equipment and complete necessary maintenance prior to equipment startup in a new location and after shutdown periods lasting more than 5 days. The baghouse must be inspected every 30 days of operation at the same location. Worn or damaged bags must be replaced within 72 hours of discovery. The baghouse must be operated efficiently to control opacity and particulate matter emissions. The pressure drop across the baghouse and outlet temperatures must be monitored and maintained within limits recommended by the manufacturer.

[18AAC50.055(a)(1), (b)(1) & (5), 5/03/02]

# 19 Facilities Using Scrubbers

For facilities using scrubbers, every component of the control device must be inspected before the first operation each season and any component that shows signs of deterioration must be repaired or replaced. The scrubber must be operated efficiently to control opacity and particulate matter emissions. The differential pressure across the scrubber, the scrubber water flow rate and scrubber water inlet and outlet temperature must be monitored and maintained within limits recommended by the manufacturer.

[18AAC50.055(a)(1), (b)(1) & (5), 5/03/02]

Final

# 20 Performance Test for New Asphalt Plant

This condition only applies to new asphalt plants that have not done the one time performance test to satisfy the New Source Performance Standard (NSPS) requirement in 40 C.F.R. 60.93 and 40 C.F.R. 60.8.

Perform a performance test within 60 days after achieving the maximum production rate of the equipment subject to a federal standard but not later than 180 days of <u>initial</u> startup. (This timeframe is for new units only). The department and/or EPA may request an additional performance test at its discretion. See 40 C.F.R. 60.8(a).

Conduct and report performance tests as specified in the particular Subpart unless the EPA has approved an alternative testing and reporting. See 40 C.F.R. 60.8(b).

Performance tests shall occur at the facility's representative operation. Submit information so that the department and/or EPA can determine the facility's representative operation. See 40 C.F.R. 60.8(c).

Notify the department and EPA at least 30 days before the start of the performance tests. See 40 C.F.R. 60.8(d).

Provide adequate sampling ports at appropriate locations as required by the applicable EPA method. See 40 C.F.R. 60.8(e).

Perform the performance test using the applicable test method at least 3 separate runs or as specified in the applicable subpart. If the one of the three runs is interrupted by circumstances beyond the permittee's control, then the EPA at its discretion may approve averaging only two runs. See 40 C.F.R. 60.8(f).

The initial opacity (visible emission) performance test must be at least 3 hours (30 six minute averages) during periods of operation. The opacity standard applies at all times except for startup, shutdown and malfunction. See 40 C.F.R. 60.11(b) and (c).

At all times, and to the extent practicable, maintain and operate the facility including air pollution control equipment in a manner consistent with good air pollution control practices for minimizing emissions. See 40 C.F.R. 60.11(d)

Postmark all submittals required by federal standards by the date required by the department and EPA. See 40 C.F.R. 60.19(b)

# 21 Opacity requirements

Do not reduce visibility through the exhaust by any of the following:

- 21.1 more than 20 percent for more than three minutes in one hour; or<sup>2</sup>
- 21.2 more than 20 percent averaged over any six consecutive minutes.<sup>3</sup>

[18AAC50.055(a)(1), 1/18/97 and 5/03/02]

# 22 Asphalt Plant Visible Emissions Observations

Conduct visible emission observations, in accordance with 40 C.F.R. 60, Appendix A, Method 9, within two days of startup at a new location, at least once during a 30-day operating period at the same location, and when facility starts up after a shut down period

<sup>&</sup>lt;sup>2</sup> For purposes of this permit, the "more than three minutes in any one hour" criterion in this condition will no longer be effective when the Air Quality Control (18AAC50) regulation package effective 5/03/02 is adopted by the U.S. EPA.

<sup>&</sup>lt;sup>3</sup> The six-minute average standard is enforceable only by the state until 18AAC50.055(a)(1), dated 5/3/02, is approved by the U.S. EPA as part of the State Implementation Plan, at which time this standard becomes federally enforceable.

of more than 5 days. The test should occur when the facility is operating at a load typical of the maximum operation during the reporting period. This requirement does not apply to heaters and insignificant sources. Note the equipment production or operating rate at the time of the Method 9 observation. Method 9 consists of at least 24 readings, one reading every 15 seconds.

Conduct at least one set of Method 9 readings during each one hour run of Method 5 particulate matter testing required in condition 16.

#### 23 Sulfur Oxide Emissions

Do not emit sulfur dioxide concentrations greater than 500 parts per million averaged over three hours. Do not burn fuel oil (or used oil mixed with fuel oil) with a sulfur content greater than 0.5% by weight. If used oil generated on-site is burned, blend one part used oil with at least three parts fuel oil (25% used oil to 75% fuel oil).

[18AAC50.055(c), 5/03/02]

Do not burn fuel oil with a sulfur content greater than 0.075% by weight while operating in the Sulfur Dioxide Special Protection Areas described in 18AAC50.025 (Dutch Harbor or St. Paul).

(18 AAC 50.110, 5/26/72; 18 AAC 50.350(f)(3), 1/18/97]

# **24** Fuel & Used Oil Delivery

Keep a delivery receipt for each shipment of fuel and used oil delivered to the facility. If using fuel oil other than ASTM D1 (diesel fuel #1), ASTM D2 (diesel fuel #2), or comparable, test each shipment for the fuel oil sulfur content using the applicable ASTM Method. Acceptable methods include D129-00; D1266-98; D1552-95; D2622-98; D4294-98 and D4045-99. If using ASTM D1 (diesel fuel #1), ASTM D2 (diesel fuel #2), or comparable, keep copies of the fuel delivery records that indicate the ASTM fuel grade as defined in ASTM D396-02 or ASTM D975-02.

If burning used oil generated off-site, test the sulfur content of each shipment of used oil that is generated off-site and record the quantity of fuel accepted or keep supplier's sulfur content analysis. Test any fuel used to fulfill the blending requirement using the applicable test method and record the quantity of fuel used in the blend. Supplier certification is adequate as long as blending does not occur. Samples may be collected by the vendor from batches prepared by the local supplier for delivery to permittee's facility, or by supplier for bulk shipment not blended prior to delivery to the permittee's facility.

[18 AAC 50.055(c), 18 AAC 50.350(d)(3), 1/18/97]

# **Stationary Diesel Engines**

Diesel Engines for Power Generation or Mechanical Drive of the Asphalt Plant or Crusher Equipment

(NOTE: These requirements only apply to stationary diesel engines i.e. those that remain in one location for 12 months or more, or are used at the same location during two or more consecutive construction seasons.)

25.1 Diesel engines may not reduce visibility through the exhaust more than 20 per cent for more than 3 minutes in one hour; or reduce visibility through the exhaust more than 20 per cent averaged over any six consecutive minutes.

[18AAC50.055(a)(1), 1/18/97 and 5/03/02]

- 25.2 Diesel engines may not dis charge particulate matter in the exhaust gas at concentrations higher than 0.05 gr/dscf. [18AAC50.055(b)(1), 5/03/02]
- 25.3 Diesel engines may not emit sulfur dioxide in the exhaust gas at concentrations greater than 500 parts per million averaged over a period of three hours.

[18AAC50.055(c), 5/03/02]

25.4 Diesel engines may not burn fuel oil (or used oil mixed with fuel oil) with a sulfur content greater than 0.5% by weight.

[18AAC50.055(c), 5/03/02]

25.5 If used oil generated on site is burned, blend one part used oil to three parts fuel oil (25% used oil to 75% fuel oil)

[18AAC50.055(c), 5/03/02]

25.6 If operating in one of the Sulfur Dioxide Special Protection Areas described in 18AAC50.025 (Dutch Harbor or St. Paul) the diesel engines may not be used for electrical power generation. The facility must operate on highline power. If the diesel engines are used for another purpose other than electrical power generation they may not burn fuel with a sulfur content greater than 0.075% by weight.

[18AAC50.110, 5/03/02; 18AAC50.025, 1/18/97]

Visible Emissions and Particulate Matter Inspections for stationary diesel engines.

[18 AAC 350(d)(3) 1/18/97]

Monitor visible emissions and particulate matter for stationary diesel engines subject to condition 25 according to the plan in Attachment 4.

## Crushers

#### 27 Grinding, Crushing and Conveyor Equipment Subject to 40 C.F.R. 60.670 **Subpart OOO**

Equipment which is subject to Subpart OOO is equipment at a fixed plant with a cumulative rating of all initial<sup>4</sup> crushers greater than 25 tons per hour; or equipment at a portable plant with greater than 150 tons per hour cumulative ratings. The pieces of equipment affected by the applicable conditions are rock crushers, grinding mills, screening operations, bucket elevators, belt conveyors, bagging operations, storage bins, and enclosed truck or railcar loading stations. Only the pieces of equipment installed, reconstructed<sup>5</sup> or modified after August 31, 1983 are subject to Subpart OOO. Opacity and marking requirements for this equipment are as follows.

On a component of grinding or crushing equipment without mechanically 27.1 induced airflow to capture or exhaust particulate matter, do not allow particulate matter emissions to reduce visibility by more than 15 per cent opacity.

[40C.F.R.60.672(c), 7/01/01; 18AAC50.040(a)(2)(FF), 8/15/02]

27.2 For transfer points of belt conveyors and any other equipment subject to Subpart OOO except crushing and grinding equipment, do not allow particulate matter emissions to reduce visibility by more than 10 per cent opacity.

[40C.F.R.60.672(b), 7/01/01; 18AAC50.040(a)(2)(FF), 8/15/02]

27.3 Grinding, crushing or conveyor equipment subject to the New Source Performance Standard (NSPS) in 40 C.F.R. 60.670 Subpart OOO must be identified by marking with the letters "NSPS" that are plainly visible and are at least three inches high.

[18 AAC 50.350(d)(4), 1/18/97]

#### 28 **Visual Emissions Observations for Subpart OOO Equipment**

If new equipment becomes subject to 40 C.F.R. 60, Subpart OOO, and the initial opacity observations required by 40 C.F.R. 60.11 have not been done, then perform those observations and report the results according to the schedule in 40 C.F.R. 60.11(e).

For existing equipment, inspect each emission point subject to Condition 27.1 using Method 9 of 40 C.F.R. 60, Appendix A at the following times: (Use Attachment 1)

1. within 2 working days after startup at each new location

<sup>&</sup>lt;sup>4</sup> Initial crushers are defined as crushers that process some rock that has not been previously crushed.

<sup>&</sup>lt;sup>5</sup> Reconstructed is defined in 40 C.F.R. 60.673.

2. at least once in every 14 days of operation.

[18 AAC 50.350(d)(3), 1/18/97; 40 C.F.R. 60.675(c), 7/01/01]

# 29 Replacement of Grinding, Crushing and Conveying Equipment

There are requirements that apply if you replace equipment not subject to Subpart OOO with new equipment, and requirements if you replace parts of equipment subject to Subpart OOO. These requirements are summarized below.

Any crushing, grinding and conveying or other equipment that was constructed on or before August 31, 1983, is not subject to the Subpart OOO NSPS. Replacing that piece of equipment of equal size (capacity) or smaller (capacity) does not make the it subject to the NSPS. This does, however, require a report to the department and the U.S. EPA. See below.

If, however, the entire grinding, crushing and conveying system is replaced in its entirety, or components of that system are replaced with larger capacity components this does make that new component subject to the NSPS requirements. This also requires a report to the department and the U.S. EPA. See below.

In the situations described above, both the department and the U. S. EPA must be notified. See the table below:

<b>Equipment Replaced</b>	Report to ADEC and U.S. EPA
Crusher, grinding mill, bucket elevator,	Rated capacities of the equipment being
bagging operation, enclosed truck or railcar	replaced and the rated capacity of the new
loading station	equipment
Screening operation	Total surface area and age of old top screen
	and total surface area of top screen
	replacement
Conveyor belt	Width and age of the existing belt and
	width of the replacement belt
Storage bin	Capacity and age of the existing storage
	bins

If equipment above for a non NSPS grinding and crushing operation is replaced notify:

Director of Emission Standards and	Alaska Department of Environmental
Engineering Division (MD-13)	Conservation
U.S. Environmental Protection Agency	Air Permit Program
Research Triangle Park, North Carolina	610 University Avenue
27711	Fairbanks, Alaska 99709

For crushing grinding or conveying equipment that was constructed after August 31, 1983, and is subject to 40 C.F.R. 60 Subpart OOO or components installed after August 31, 1983, which increase capacity of equipment, the department and the U.S. EPA must be notified. The notifications must include the anticipated and actual dates of initial startup of the new equipment or components and must include the precise nature of the change, the present and proposed emission control systems and the change in capacity as a result of the changed components or equipment. Modifications that trigger these reports include increasing the surface area of an initial screen, increasing the width of a conveyor belt or increasing the capacity of any other equipment. Notifications should be sent to the department and U.S. EPA as follows:

[40C.F.R.60.676(a), 7/01/01;18AAC50.200, 1/18/97]

Alaska Department of Environmental	U.S. Environmental Protection Agency
Conservation	Region 10
Air Permit Program	1200 Sixth Avenue
610 University Avenue	Seattle, Washington 98101
Fairbanks, Alaska 99709	

# **Fuel Storage Tanks**

# 30 Stationary Fuel Storage Tanks

Most asphalt plants use ASTM D2 (diesel fuel #2) to power diesel engines and fire the burners in the aggregate dryers and drum mixers. This diesel fuel must be stored onsite. Diesel fuel meeting ASTM Specifications for ASTM D2 (diesel fuel #2) is a low volatility fuel with a Reid Vapor Pressure typically lower than 0.5 psia. There are requirements for stationary fuel storage tanks in 40 C.F.R. 60 Subpart Kb for fuel storage tanks. If fuel tanks at an asphalt plant contain less than 10,567 gallons of fuel or are portable (i.e. do not remain in one location for longer than 12 months) there are no applicable air quality control requirements. If the size of the fuel tanks at an asphalt plant using ASTM D2 (diesel fuel #2) exceeds 10,567 gallons and the tanks were constructed after July 23, 1984, the operator must keep accessible records showing the dimensions of each tank and calculations showing the capacity of the storage tank. If a liquid fuel other than ASTM D2 (diesel fuel #2) is stored in tanks onsite, there are other requirements from 40 C.F.R. 60 Subpart Kb that may apply.

[18AAC50.040(a)(2)(M), 8/15/02; 40C.F.R.60.116b(a) & (b), 7/01/01]

# **Asphalt Plants Operating in Bells Flats**

# 31 Bells Flats -- Fuel Burning Equipment.

Any equipment operating at an asphalt plant in the Bells Flats area of Kodiak that burns liquid fuel:

- a. Shall burn fuel that has a sulfur content not exceeding 0.4%; and
- b. Shall not operate more than 13 hours in a calendar day.

# **Facility Wide Requirements**

# 32 Fugitive Dust.

The operator shall take reasonable precautions to prevent the release of airborne particulate matter and fugitive dust from aggregate piles, conveyors and elevators, loading locations, the rotary drum, crushers, screens, baghouse ash discharge, vehicle traffic within the facility boundaries and other sources of fugitive dust.

- a. Reasonable precautions for asphalt plants to prevent particulate matter from becoming airborne include *as necessary*:
  - installation and use of hoods.
  - fans and dust collectors to enclose and vent dusty materials,
  - other covers and enclosures to prevent generation or release of fugitive dust.
  - cleanup of loose material on work surfaces,
  - minimizing drop distances on conveyor systems and lowering loader buckets to be in contact with the surface of the soil or ground before dumping
  - application of water or suitable chemicals to road surfaces to prevent the generation of fugitive dust
  - gratings at the exit of the facility to prevent tracking of dirt or mud onto public roads
  - for an asphalt plant located near a business, residence or other occupied structure, if the wind is blowing toward the structure and emissions from an activity would result in a violation of condition 34, stopping the activity that would cause the violation while the wind blows in that direction.

#### b. Dust Control Plans

If a location listed in an application or in an application addendum (Attachment 5 of this permit) is within one mile of the nearest inhabited off-site structure, the applicant or permittee must attach a fugitive dust control plan as part of that application or addendum. The permittee must also submit a fugitive dust control plan, or revision to the plan if requested by the department. The operator must comply with a plan required under this condition.

The plan must be specific to any location named in a permit application or application addendum, and must say what measures will be taken and under what circumstances the permittee will use them. If necessary, the plan will identify the frequency with which the measures will be applied. A plan does not fulfill this requirement if it only says what measures can be taken for a particular emission source.

[18AAC50.045(d), 1/18/97]

# 33 Operation and Maintenance Plan.

Before operating under this permit, the operator shall prepare and submit an Operations and Maintenance Plan to the Air Permit Program, 555 Cordova Street, Anchorage, Alaska 99501, to illustrate how the facility will be operated and maintained in order to comply with the emission limits as specified in this permit. [40C.F.R.60.11(d), 7/01/01; 18AAC50.055(a)(1), (b)(1), 18 AAC 50.350(d)(4), 5/03/02]

#### 34 Air Pollution Prohibited.

No person may permit any emission which is injurious to human health or welfare, animal or plant life, or property, or which would unreasonably interfere with the enjoyment of life or property.

[18 AAC 50.110, 5/26/72]

# 35 Monitoring, Record Keeping, and Reporting for Air Pollution Prohibited

- **a.** If emissions present a potential threat to human health or safety, the permittee shall report any such emissions according to condition 39.
- **b.** As soon as practicable after becoming aware of a complaint that is attributable to emissions from the facility, the permittee shall investigate the complaint to identify emissions that the permittee believes have caused or are causing a violation of condition 34.
- **c.** The permittee shall initiate and complete corrective action necessary to eliminate any violation identified by a complaint or investigation as soon as practicable if
  - 1. after an investigation because of a complaint or other reason, the permittee believes that emissions from the facility have caused or are causing a violation of condition 34; or
  - 2. the department notifies the permittee that it has found a violation of condition 34.
- **d.** The permittee shall keep records of
  - 1. the date, time, and nature of all emissions complaints received;
  - 2. the name of the person or persons that complained, if known;
  - 3. a summary of any investigation, including reasons the permittee does or does not believe the emissions have caused a violation of condition 34; and
  - 4. any corrective actions taken or planned for complaints attributable to emissions from the facility.

[18AAC50.110, 5/26/72, 18 AAC 50.346, 5/3/02]

Final

# **36** Coastal Zone Management.

If the facility will be located in the Aleutians West Coastal Resource Service Area (AWCRSA) contact the local or municipal tribal officials, landowners, and the AWCRSA to obtain the necessary local permits or approvals and to find a preferred site for the operation. AWCRSA consists of the islands in the Aleutian Chain from Unalaska to Attu. If the facility will be located in the AWCRSA and

stores greater than 5000 gallons of fuel, the facility must comply with AWCRSA policies C-10 (storage of petroleum products) and C-11 (spill containment and cleanup equipment). [*This is a state only requirement*.]

[6AAC50, 1984]

#### 37 Fees.

The facilities operated under this permit are subject to two kinds of fees. The department charges Permit Administration fees at the rate of \$78.00 per hour. These fees can be accrued during the initial issuance of the permit for reviewing the application for completeness and compliance with the regulations. Permit Administration fees are also charged for the review of the annual compliance certifications and the review of the facility operating reports.

Once a year, no later than March 31, the operator is required to make an estimate of assessable emissions expected to take place during the upcoming state fiscal year from July 1, through the following June 30<sup>th</sup>. Emission Fees are calculated by multiplying the estimated assessable emissions by the emission fee rate of listed in 18 AAC 50.410. Emission Fees should be estimated using the guidance in Attachment 2 of this permit.

[18AAC50.400 to 18AAC50.430, 1/18/97]

### 38 Location:

a. The permittee may not operate the dryer or drum mixer, or a diesel engine used to provide electrical or mechanical power<sup>6</sup> to the facility within 110 yards (330 feet) of the nearest residential structure.

- b. In addition to the requirement in a of this condition, the permittee may move to and operate the facility under this permit at a location within the following distances for a period of not more than two construction seasons during the effective period of this permit:
  - 1. between 330 and 800 feet of the nearest residence or other occupied structure; or
  - 2. between 330 and 1100 feet of the nearest residence or other occupied structure if it is located on terrain that is more than 10 meters above any ground level of the aggregate drier or drum mixer. (These distances are measured from the stationary source of air emissions or material handling activities.)

If the facility was moved to such a location before the effective date of this permit and after January 1, 2002, the permittee may operate the facility for a period of not more than one construction season under this permit at that location.

<sup>&</sup>lt;sup>6</sup> This does not include wheeled or tracked equipment powered by a diesel engine such as front end loaders.

c. If a crusher is located with an asphalt plant on a common facility the crusher may not be located closer than 400 feet from the closest inhabited structure.

# d. The operator shall:

- 1. provide notice to the department at least 10 days in advance of the move of any asphalt plant or crusher operation by using the application addendum form in attachment 5 of this permit.
- give adequate consideration to siting issues as described in condition 38
   (d) when operating or changing locations of an asphalt plant or crusher permitted to operate under this permit.
- e. If the operator selects a location near residences or other occupied structures, and this location selection results in complaints concerning the air emissions, the department will investigate the complaints. These investigations could result in:
  - 1. the operator being required to prove, by air quality dispersion modeling or other means, that emissions from the plant are not harmful to the neighbors by conducting an ambient air quality investigation under 18AAC50.201.
  - 2. the requirement to reduce emissions or implement another control strategy to reduce the ambient impact of those emissions as necessary to ensure that the concentration of air contaminants in the ambient air does not exceed the ambient air quality standards, maximum allowable ambient concentrations or the limitations of 18 AAC 50.110.
  - 3. Air quality monitoring investigations; or
  - 4. The requirement to obtain a site specific permit with requirements tailored to the exact operation contemplated; and
  - 5. Operators must be aware that if additional dispersion modeling, an investigation under 18AAC50.201 or a site specific permit is needed, these requirements could result in significant delays and expenses.

[18 AAC 50.110, 5/26/72; 18 AAC 50.201, 1/18/97] [18AAC50.345(i), 5/3/02]

# Table 1 Monitoring, Record Keeping and Reporting

Table 1 lists the monitoring, record keeping, and reporting that is required by this permit. Some of these requirements are stated only in this table. Where the monitoring, record keeping, or reporting requirement is more fully explained in another condition of the permit, that condition number is given in the table.

The permittee must report excess emissions or other deviations from all permit conditions according to condition 39.

<b>Condition Number</b>	Monitoring	Record Keeping	Semi-Annual Reporting
	STANDARD PERI	MIT CONDITIONS	1 0
1. compliance with permit terms and conditions	Continuous process see specifics below	See specifics for each condition below	Annual compliance certification
2. Shutdown no defense in a compliance action	None required	None required	None required
3. permit terms independent	None required	None required	None required
4. compliance with permit terms considered full compliance	None required	None required	None required
5. reopening, revocation or reissuance of permits	None required	None required	None required
6. non conveyance of property rights or privileges	None required	None required	None required
7. inspector access provided on request	Granting access - monitoring implicit in action	Log and track inspector visits	Report number of times access granted and records provided
8. furnishing records	Furnishing records - monitoring implicit in action	Log and track records requested	Report type and number of records requested and provided

Final

9. certifying reports	Certifying reports -monitoring implicit in action	Keep copies of all reports with certifications for five years	Reporting implicit in action of submitting reports
10. perform source tests on demand by ADEC	Performance of source tests monitoring implicit in action	Keep copies of source test results for five years	Report source test results within time limits specified
11. extending source test deadlines	Extending of deadlines monitoring implicit in action	Keep copies of all source test deadline extension requests	Report deadline extension in source test report when submitted
12. source test plan require d in advance of source testing	Preparing plan monitoring implicit in action	Keep copies of all source test plans submitted and dates submitted	Include source test plan in source test report when submitted
13. ten day notification before source tests	Sending notification monitoring implicit in action	Keep copies of all 10 day notification letters	Include 10 day notification in source test report when submitted
14. submitting source test reports	Submittal of report monitoring implicit in action	Keep copies of all source test reports submitted	Report submittal fulfills reporting requirement
GENERAL	PERMIT CONDITION	NS FOR AGGREGA	TE DRYER
15. particulate emissions	Perform source tests if indicated by condition 16 or opacity monitoring	Maintain copies of source test and opacity monitoring results	Report results of source tests within 60 days. If standard exceeded use ADEC notification report
16. periodic source testing	Performance of source testing monitoring implicit in action	Keep copies of source test results for five years	Report source test results within 60 days or other time limits specified
17. throughput rate not to exceed successful source test rate	Record throughput daily; compare to rate at which source test was ok	Maintain log of daily throughput	Report daily throughput with semi annual operating reports

18. baghouse	Maintain	Keep records of	Include copies of
inspection	maintenance logs	inspections for five	baghouse
requirements	detailing baghouse	years. Daily record	inspection records
requirements	inspections and	pressure drop	in semi annual
	bag replacements	across baghouse	operating reports
	bug replacements	and outlet	Include daily
		temperatures in	pressure drop
		relation to	readings and outlet
		manufacturer's	temperatures in
		recommendations	semi annual
			operating reports.
19. scrubber	Maintain	Keep records of	Include scrubber
inspection	maintenance logs	scrubber	inspection records
requirements	detailing scrubber	inspections for five	in semi annual
	inspections and	years. Daily	operating reports.
	parts replacements	record differential	Report daily
		pressure across the	pressure
		scrubber, water	differential
		flow rate and	readings, water
		temperature in	flow rates &
		relation to	temperatures in
		manufacturer's	semi annual
An Nama	35 1	recommendations.	operating reports
20. NSPS	Monitoring is	Record test results	Report test results
Performance	implicit in the	in source test	to department and
Tests	performance of the	report and using	EPA in accordance
	test	Attachment 1	with 40 C.F.R.
21. opacity	Perform visual	Keep records of	60.8(b)  Report results of
requirements	observations of	visual observations	visual observations
requirements	exhaust using EPA	of exhaust outlets	with semi annual
	Method 9	of exhaust outlets	reports. If
	Method		standard exceeded
			use ADEC
			notification report
22. asphalt plant	Use EPA Ref	Maintain record of	Report results with
Visible	Method 9	observations using	semi annual
emissions		Attachment 1	operating reports
observations			•
23. & 24.	Control sulfur	Keep records of	Provide
	oxide emissions by	type and grade of	documentation of
sulfur oxide	limiting sulfur	fuel burned and	type and grade of
emissions	content of fuel	sulfur content	fuel burned with
requirements	burned	from supplier	semi annual
			reports
			reports

STATIONARY DIESEL POWER PLANT REQUIREMENTS			
25.1 opacity requirements	Perform visual observations of exhaust using Smoke/No Smoke or EPA Method 9	Keep records of visual observations of exhaust outlets	Report results of visual observations with semi annual reports. If standard exceeded use ADEC notification report
25.2 particulate emissions	Perform source tests if indicated by opacity monitoring	Maintain copies of source test and opacity monitoring results	Report results of source tests and opacity monitoring with semi annual reports. If standard exceeded use ADEC notification report
25.3 sulfur oxide emissions	Control sulfur oxide emissions by limiting sulfur content of fuel burned	Keep records of type and grade of fuel burned and sulfur content from supplier	Provide documentation of type and grade of fuel burned with semi annual reports
25.4 sulfur content limits for fuel	Only purchase and burn fuel with sulfur content below 0.5% by weight by specifying ASTM D2 (diesel fuel #2)	Keep records of type and grade of fuel burned and sulfur content from supplier	Provide documentation of type and grade of fuel burned with semi annual reports
25.5 used oil blending	If used oil is burned ensure blended in proper proportions with fuel oil	Keep records of amount of used oil and amount of fuel oil blended at 1:3 ratio	Report fuel blending records along with semi annual reports
25.6 operation in special protection areas	Use highline power in special areas; if diesel operated ensure sulfur content does not exceed 0.075% by weight	Keep records of sulfur content of fuel burned from supplier	Provide documentation of sulfur content of fuel burned with semi annual reports

26. Visible	Use smoke / no	Koon records of	Donort regults of
emissions and PM	smoke plan or EPA	Keep records of visible emissions	Report results of observations with
inspections for	Method 9 plan per	observations with	semi annual
diesel engines	Attachment 4	Attachment 1	facility operating
diesei engines	Attachment 4	Attachment 1	
	CDINDING & CDIK		reports
27.1 animaling on	Use visual	SHING EQUIPMENT	Submit written
27.1 grinding or	observation EPA	Keep a written record of visual	records of visual
crushing			
opacity	Method 9 to	observations of	observations with semi annual
	observe emission	emission points	
	points		operating reports. If standard is
			exceeded use
			ADEC Notification
27.2	II.a. mianal	Voor o ww.	form. Submit written
27.2 conveyor	Use visual observation EPA	Keep a written record of visual	records of visual
opacity	Method 9 to	observations of	observations with
requirements	observe emission	0.000	semi annual
		emission points	
	points		operating reports. If standard is
			exceeded use
			ADEC Notification
27.2 Monking	Marking (MCDC)	Voor o	form. Provide
27.3 Marking	Marking "NSPS"	Keep a	
requirements	on equipment subject to	photographic record of all	photographic records of "NSPS"
	40C.F.R.60	equipment marked	markings to the
	Subpart OOO	"NSPS" and	department on
	serves as	maintain for five	request
	monitoring	years after	request
	momtoring	equipment	
		replaced or retired	
28. Visible	Use EPA Ref	Maintain record of	Report results with
emissions	Method 9	observations using	semi annual
observations for	Traction /	Attachment 1	operating reports
crusher			operating reports
29. replacement of	Maintain a log and	When equipment is	Reporting consists
grinding,	keep track of	replaced as	of providing copies
crushing or	components of	described in	of the
conveying	grinding, crushing	condition 29	correspondence
equipment	or conveying	describe changes in	required by the
quipment	equipment that is	correspondence as	condition to the
	replaced	specifed	department and
	- cpiacea	specifica	EPA.
<u> </u>	I	1	l

	T	T	
30. fuel storage tank requirements	Maintain a log of the fuel storage tanks in use including capacity, types of fuel stored, and dates the tanks were constructed	If required by the condition maintain records showing dimensions & storage capacity of each tank	Maintain the records of the tank dimensions and methods of calculations as long as the tanks are in use at the facility
	OPERATIONS I	N BELLS FLATS	
31a. sulfur content limits for fuel if operating in Bells Flats	Only purchase and burn fuel with sulfur content below 0.4% by weight	Keep records of type of fuel burned and sulfur content from supplier	Provide documentation of type of fuel burned with semi annual reports
31b. Hours of operation limit if operating in Bells Flats	Record daily operation hours	Record daily operation hours	Report operation hours with semi annual reports
GEN	ERAL REQUIREME	NTS FOR THE FACI	LITY
32. fugitive dust requirements  33. Operation and	Perform a daily inspection of sources of fugitive dust and take necessary actions to keep dust down. Submit and comply with fugitive dust control plan if necessary  Plan submittal	Maintain a log of a daily inspection of sources of fugitive dust and actions taken to keep fugitive dust down. Maintain a copy of the fugitive dust control plan for life of the facility.	Report copies of log entries concerning fugitive dust with semi annual reports. Report activities undertaken to maintain compliance with fugitive dust control plan if any. Submit copies of
maintenance plan	serves as implicit monitoring	equipment maintenance logs in accordance with O & M Plan	logs with semi annual reports
34. & 35.  Air pollution prohibited	Monitoring consists of responding to complaints and taking corrective action	Maintain a log of all complaints received and actions taken to correct any deficiencies noted	Report complaints and incidents and actions taken in log entries with the semi annual reports

36. coastal zone management  37. fees	Locating a facility in the Aleutian Islands requires coordination with local authorities and serves as implicit monitoring Timely payment of fees and emission fee estimates is monitored by the department	Maintain copies of all correspondence concerning location of facility until 5 years after plant is removed from Aleutians  The department maintains records of permit administration fees and emission fees billed, paid and outstanding	Provide copies of correspondence with semi annual report when facility is first located in Aleutians In the annual compliance certification report assert compliance by certifying that all fees have been paid and estimates
38. Location considerations  39 Excess Emission Reports	Ensure site selection considers impact of operations on ambient air and nearby inhabited structures  Report all excess emissions or deviations	Maintain records of Borough approvals for sites selected and records of distances from nearest inhabited structures  Use attachment 3	made on time.  Provide certified and notarized application addendum for relocation with all Data requested Concerning Borough aprovals and locations etc.  Report as required in condition 39

Additional Monitoring, Record Keeping, and Reporting Guidance In addition to the Monitoring, Record Keeping and Reporting in the above table, the information below must be gathered and included with the semi annual operating reports, ADEC Notification reports or emission fee calculation submittals.

Date	Record date of operation
Time of operation	Record start and stop times and hours
Asphalt produced per day	Record tons of asphalt produced per day
Asphalt produced per year	Record tons of asphalt produced per yr
Maximum hourly production rate	Record production rate tons/hr
Diesel generator operation daily	Record power produced – kilowatt hours
Diesel generator operation annually	Record annually kW hours produced
Amount of fuel consumed daily	Record fuel consumed in gals or MMscf
Amount of fuel consumed annually	Record cumulative amount
<b>Deviations from Permit Conditions</b>	Record on ADEC Notification Report

# **Reporting Requirements**

The department requires a facility operator using this general permit to perform four types of reports: (1) reporting emissions that have the potential to violate a permit condition, (2) semiannual facility operating reports, (3) notification of replacement of certain equipment, and (4) annual compliance certifications.

[18 AAC 50.350(i)(1), 1/18/97]

# 39 Excess Emissions and Permit Deviation Reports.

# When to Report

- E1. The permittee shall notify the department of a complaint that is attributable to emissions from the facility within 24 hours after receiving the complaint, unless the permittee has initiated corrective action within 24 hours of receiving the complaint
- E2. Except as provided in condition E1 for Air Pollution Prohibited, the permittee shall report all emissions or operations that exceed or deviate from the requirements of this permit as follows:
- a. in accordance with 18 AAC 50.240(c), as soon as possible after the event commences or is discovered, report
  - (i) emissions that present a potential threat to human health or safety; and
  - (ii) excess emissions that the permittee believes to be unavoidable;
- b. in accordance with 18 AAC 50.235(a), within two working days after the event commenced or was discovered, report an unavoidable emergency, malfunction, or nonroutine repair that causes emissions in excess of a technology based emission standard:
- c. c. report all other excess emissions and permit deviations
  - (i) within 30 days of the end of the month in which the emissions or deviation occurs, except as provided in conditions c(ii) and c(iii);
  - (ii) if a continuous or recurring excess emission is not corrected within 48 hours of discovery, within 72 hours of discovery unless the department provides written permission to report under condition c(i); and
  - (iii) for failure to monitor, as required in other applicable conditions of this permit.

## How to Report

When reporting excess emissions under condition E2, the permittee must report using either the department's on-line form, which can be found at <a href="https://www.dec.state.ak.us/awq/excess/report.asp">www.dec.state.ak.us/awq/excess/report.asp</a>, or, if the permittee prefers, the form contained in Attachment 3 of this permit. The permittee must provide all information called for by the form that is used.

When reporting a permit deviation under condition E2, the permittee must report using the form contained in Attachment 3 of this permit, unless the department has provided an optional on-line form for permit deviations by the time the report is due. The permittee must provide all information called for by the form used.

If requested by the department, the permittee shall provide a more detailed written report as requested to follow up an excess emissions report.

For excess emissions which may present a **threat to human health or safety** (Condition 39 E2 a. i.):

Report as soon as possible, at one of the following numbers:

Central Alaska	269-3063	Fax	269-7648
Northern Alaska	451-2121	Fax	451-2362
Southeast Alaska	465-5340	Fax	465-2237

Outside of normal business hours: 1-800-478-9300

Fax a completed ADEC Notification form (Attachment 3) within 24 hours to the Anchorage Air Permit Program office at (907) 269-7508.

## **Pollution Control Equipment Breakdown Reporting:**

Notify the department within two days of a pollution-control equipment breakdown. Provide a schedule for repair of the pollution control equipment and do not operate the plant after the breakdown until repairs have been completed.

{18 AAC 50.350(i)(1), 1/18/97]

# 40 Semiannual Operating Reports

[18 AAC 50.350(d)(3), 18 AAC 50.350(i)(5), 1/18/97]

During the life of this permit, the permittee shall submit an original and two copies of an operating report by April 30 for the previous period October 1 to March 31 and by October 30 for the previous April 1 to September 30.

Submit the following information to the department at:

Alaska Department of Environmental Conservation Air Permit Program 610 University Ave Fairbanks, Alaska 99709 Facility Name Date: Permit Number A Semiannual Facility Operating Report from (Select the correct operating period)  $\Box$  10/1/\_\_\_ - 3/31/\_\_\_ Due on **April 30 u** 4/1/ - 9/30/ Due on **October 30** Did the facility deviate from any permit requirements or a fugitive dust or odor control plan? □ Yes □ No If yes, explain (1) how you deviated from the plan, (2) the cause of the deviation, and (3) why it was necessary. Report any deviations from the facility's submitted Operations and Maintenance Plan.

Attach:

(a) Copies of all visible emission reading results;

Report results of visible emission observations and particulate matter testing as required by the monitoring plan for diesel engines in Attachment 4.

- (b) Copies of all particulate matter performance test reports.
- (c) For conditions 34 and 35 on Air Pollution Prohibited, a brief summary report which must include
  - the number of complaints received;
  - the number of times the permittee or the department found corrective action

- necessary;
- the number of times action was taken on a complaint within 24 hours; and
- the status of corrective actions the permittee or department found necessary that were not taken within 24 hours.
- (d) A summary of excess emissions and permit deviations as follows:

If excess emissions or permit deviations that occurred during the reporting period are not otherwise reported under condition 39, either

- 1. the permittee shall identify
  - (i) the date or period of the deviation;
  - (ii) the equipment involved;
  - (iii) the permit condition affected;
  - (iv) a description of the excess emissions or permit deviation; and
  - (v) any corrective action or preventive measures taken and the date or dates of such actions; or
- 2. when excess emissions or permit deviations have already been reported under condition 39 E2, the permittee may cite the date or dates of those reports.
- (e) A listing of emissions monitored under Conditions 16 or 41 which trigger additional testing or monitoring, whether or not the emissions monitored exceed an emission standard. The permittee shall include in the report
  - 1. the date of the emissions;
  - 2. the equipment involved;
  - 3. the permit condition affected; and
  - 4. the monitoring result which triggered the additional monitoring.

List Fuel Deliv	ery dates and grades:		
Dates:	Quantity:	Fuel Grade: or	Sulfur Content
List Off-Site U	sed Oil Delivery:		
Dates:	Quantity:	Sulfur Content:	

Final

GP3 – Asphalt l	Plant General Permit		
List Burned Use	ed Oil (generated on-site	 ):	
Dates:	Quantity:	Sulfur Content:	
List the total am	nount of fuel used at the	facility.	
		quirement, how did you e o achieve a 0.5% Sulfur c	
	nsure your facility blende mix (25% used oil to 75	d the amount of used oil % fuel oil)?	generated on-site to
List the daily as hourly rate.	sphalt production rate, the	e total number of operation	on hours and peak
Report any devi	iations from the facility's	submitted Operations ar	nd Maintenance Plan.
meets the qualif		after reasonable inquiry, statements and informati nplete.	
Signature	 Printe	d Name	Title

# **Annual Compliance Certification**

Certify compliance annually by February 1 of each year for the period from January 1 to December 31 of the previous year in accordance with the format below. Submit two copies and the original to ADEC and one copy to the U.S. EPA. Submit the annual compliance certification to the addresses below:

ADEC Air Permit Pro	ogram	US EPA Region 10		
610 University Ave		Office of Air Quality M/S OAQ-107		
Fairbanks, Alaska 99709		1200 6 <sup>th</sup> Avenue,		
		Seattle, Washington 98101		
Permittee:	Facil	ity Name		
Permit Number	Peri	od of Certification		
Condition Number And Description	Compliance Status	Continuous/ Intermittent	Method to determine compliance	
	STANDARD I	PERMIT CONDITIO	NS	
1 6.	These conditions pla	ce no certification ob	ligation on permittee.	
7. inspector access	☐ In Compliance		9 Dates access granted or	
provided on	□ Not In	☐ Continuous	not requested	
request	Compliance		9 Other (attach description	
	☐ Not applicable (attach explanation	☐ Intermittent	& documentation)	
8. furnishing	☐ In Compliance		9 Dates submitted	
records	□ Not In	☐ Continuous	9 Other (attach description	
	Compliance		& documentation)	
	☐ Not applicable (attach explanation	☐ Intermittent		
9. certifying	☐ In Compliance		9 All reports/ documents	
reports	□ Not In	☐ Continuous	certified	
_	Compliance		9 Other (attach description	
	☐ Not applicable	☐ Intermittent	& documentation	
	(attach explanation			
10. – 14.	☐ In Compliance		9 source tests performed	
Source test	□ Not In	☐ Continuous	9 plans submitted	
requirements	Compliance		9 reports submitted	
	☐ Not applicable	☐ Intermittent	9 Other (attach description)	
	(attach explanation			

GENERAL PERMIT CONDITIONS FOR AGGREGATE DRYER				
15. particulate emissions	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	□ source test indicates no exceedance □ no opacity readings exceed limits □ Other (attach description & documentation)	
16. periodic source testing	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	□ source test performed within 30 days of startup □ or within last 5 years or 7200 hrs □ or plant operates less than 30 days 6 hrs per day □ Other (attach description & documentation)	
17. throughput rate does not exceed source test levels	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	☐ daily throughput recorded ☐ throughput rate does not exceed source test rate ☐ Other (attach description & documentation)	
18. baghouse inspection requirements	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	<ul> <li>□ baghouse inspection records kept</li> <li>□ damaged bags replaced in 72 hrs</li> <li>□ all operating parameters monitored and recorded</li> <li>□ Other (attach description &amp; documentation)</li> </ul>	
19. scrubber inspection requirements	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	□ scrubber inspection records kept □ damaged parts replaced □ operating parameters monitored and recorded □ Other (attach description & documentation)	
20. NSPS performance tests	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	☐ test performed within 180 days of startup ☐ reports made in accordance with 40 C.F.R. 60.8 ☐ Other (attach description & documentation)	

21. opacity	☐ In Compliance		☐ no opacity readings in
requirements	□ Not In	☐ Continuous	excess of standard
	Compliance		☐ opacity reading records
	☐ Not applicable	☐ Intermittent	submitted
	(attach explanation		☐ Other (attach description
			& documentation)
22. asphalt plant	☐ In Compliance		☐ all VE observation
Visible emissions	□ Not In	☐ Continuous	records kept
observations	Compliance		☐ Opacity does not exceed
	☐ Not applicable	☐ Intermittent	limits
	(attach explanation		☐ Other (attach description
	•		& documentation)
23. & 24.	☐ In Compliance		☐ fuel delivery records kept
	□ Not In	☐ Continuous	☐ fuel blending records
sulfur oxide	Compliance		kept
emissions	☐ Not applicable	☐ Intermittent	☐ no fuel burned exceeded
requirements	(attach explanation		sulfur limits
_	•		☐ Other (attach description
			& documentation)
STA	TIONARY DIESEL F	POWER PLANT REQ	,
25.1 opacity	☐ In Compliance		☐ opacity observation
requirements	□ Not In	☐ Continuous	records kept
•	Compliance		☐ opacity limits not
	☐ Not applicable	☐ Intermittent	exceeded
	(attach explanation		☐ Other (attach description
	` •		& documentation)
			·
25.2 particulate	☐ In Compliance		☐ EPA Method 5 source test
emissions	□ Not In	☐ Continuous	records kept
	Compliance		☐ 15% opacity not exceeded
	☐ Not applicable	☐ Intermittent	☐ Other (attach description
	(attach explanation		& documentation)
	•		·
25.3 sulfur oxide	☐ In Compliance		☐ fuel delivery records kept
emissions	□ Not In	☐ Continuous	☐ no fuel sulfur content
	Compliance		exceeded 0.5% by weight
	☐ Not applicable	☐ Intermittent	☐ used oil blended
	(attach explanation		☐ Other (attach description
	•		& documentation)
25.4 sulfur content	☐ In Compliance		☐ fuel delivery records kept
limits for fuel	□ Not In	☐ Continuous	☐ no fuel sulfur content
	Compliance		exceeded 5% by weight
	☐ Not applicable	☐ Intermittent	☐ used oil blended
	(attach explanation		☐ Other (attach description
	•		& documentation)

Final

25.5 used oil blending	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	□ Continuous □ Intermittent	☐ all fuel oil blending records kept ☐ Other (attach description & documentation)
25.6 Operation in special protection areas	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	☐ did not operate in special protective areas ☐ used highline power ☐ fuel sulfur content did not exceed 0.075% ☐ Other (attach description & documentation)
26. Visible Emissions requirements for stationary diesel engines	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	☐ all records of VE observations kept ☐ no opacity violations noted ☐ Other (attach description & documentation)
	GRINDING & C	CRUSHING EQUIPM	ENT
27.1 grinding or crushing opacity	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	<ul> <li>□ visible emissions testing records kept</li> <li>□ visible emissions did not exceed 15% opacity</li> <li>□ Other (attach description &amp; documentation)</li> </ul>
27.2 conveyor opacity requirements	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	☐ visible emissions testing records kept ☐ visible emissions did not exceed 10% opacity ☐ Other (attach description & documentation)
27.3 marking requirements	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	<ul> <li>□ all photographic records kept</li> <li>□ all NSPS equipment marked properly</li> <li>□ Other (attach description &amp; documentation)</li> </ul>
28. VE requirements for Subchapter OOO crushing equipment	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	□ all records of VE observations kept □ opacity standards not exceeded □ Other (attach description & documentation)

20 1 0			
29. replacement of	☐ In Compliance		☐ all records kept and
grinding,	□ Not In	☐ Continuous	notifications made
crushing or	Compliance		☐ no equipment replaced
conveying	☐ Not applicable	☐ Intermittent	☐ Other (attach description
equipment	(attach explanation		& documentation)
30. fuel storage	☐ In Compliance		☐ all records of tank
tank	□ Not In	☐ Continuous	dimensions and capacities
requirements	Compliance		kept
	☐ Not applicable	☐ Intermittent	☐ tanks are too small or too
	(attach explanation		old to require record
	_		keeping
			☐ Other (attach description
			& documentation)
	OPERATIO	NS IN BELLS FLATS	•
31a. Fuel sulfur	☐ In Compliance		☐ fuel delivery records kept
limit	□ Not In	☐ Continuous	☐ no fuel sulfur content
	Compliance		exceeded 0.4% by weight
	☐ Not applicable	☐ Intermittent	☐ used oil blended
	(Did not operate in		☐ Other (attach description
	Bells Flats)		& documentation)
31b. Hours of	☐ In Compliance		☐ Records of Hours of
operation	□ Not In	☐ Continuous	Operation Kept
limit	Compliance		
	☐ Not applicable	☐ Intermittent	☐ Other (attach description
	(attach explanation		& documentation)
		TDE REQUIREMENT	ΓS
32. fugitive dust	☐ In Compliance		☐ all reasonable precautions
requirements	□ Not In	☐ Continuous	taken
1	Compliance		☐ fugitive dust plan
	□ Not applicable	☐ Intermittent	complied with
	(attach explanation		☐ Other (attach description
	(4004002 012-1002002 012-1002		& documentation)
33. operation and	☐ In Compliance		☐ All O & M records kept
maintenance	□ Not In	☐ Continuous	□ O & M plan submitted
plan	Compliance	_ Continuous	□ O & M plan complied
Pian	□ Not applicable	☐ Intermittent	with
	(attach explanation		☐ Other (attach description
	(attach explanation		& documentation)
34. & 35.	☐ In Compliance		□ records of complaints
J7. X JJ.	□ Not In	☐ Continuous	kept
oir pollution	Compliance		□ complaints investigated
air pollution prohibited	□ Not applicable	☐ Intermittent	and corrective action
pi ombiteu	(attach explanation	intermittent	
	(attach explanation		taken as necessary
			☐ Other (attach description & documentation)
I	i	I	(

36. coastal zone management	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	<ul> <li>□ all records and correspondence kept</li> <li>□ did not operate in AWCRSA</li> <li>□ Other (attach description</li> </ul>
37. fees	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	☐ all invoices paid within 60 days ☐ emission fee estimate submitted by 31 March ☐ Other (attach description & documentation)
38. Location considerations	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	☐ relocation application addenda filed 10 days in advance ☐ facility not moved
39. Excess Emission or Deviation report requirements	☐ In Compliance ☐ Not In Compliance ☐ Not applicable (attach explanation	☐ Continuous ☐ Intermittent	□ all records of excess emissions or deviations kept □ all reports made in accordance with requirements □ Other (attach description & documentation)
	and belief formed after nation in and attached to		
Signature	Printed Name	Title	
State of Alaska, City	of	, Borough of	
On thisday of	, 20 be	fore me personally app	eared
•	roved to me on the basi ribed to this instrument	-	*
Notary Public			
My Commission Exp	ires on		

# **Attachment 1 -Visible Emissions Forms Page 1 of \_\_\_**

When doing readings: Maintain a distance of at least 15 feet from the emission point; When possible while still conforming to Method 9, select a position to minimize interference between sources; If interference cannot be avoided between sources, use the least stringent opacity standard that applies to any of the sources involved; and If wet dust suppression is used, read the part of the plume where there are no visible emissions caused by water mist.

Certifie	d Obs	erver		l Outs	1	
Company				Stack with Plume Sun	SOURCE LAYOU	T SKETCH Draw North Arrow
Location				Wind —>	X Emiss	ion Point
Test No.	Date					
Asphalt Plant: Source						
Production Rate	:		Tons/hr		Observe	er's Position
Hrs. of observation	:				Sun Location Line	
Clock T	ime	Initial				Final
Observer location Distance to discharge						
Direction from discharge						
Height of observer point						
Background description						
Weather conditions Wind Direction						
Wind speed						
Ambient Temperature						
Relative humidity						
Sky conditions: (clear, overcast, % clouds, etc.)						
Plume description: Color						
Distance visible						
Water droplet plume? (attached or detached?)						
Other information						

Use the procedures specified in 40 C.F.R. 60, Appendix A, Method 9 to perform this observation

# Visible Emissions Observation record Part 2, Observations

Company		(	Certified Observer						Page of		
Fest Num A minimun	nber n reading is	24, every	15 second	ds for a to	( otal lengtl	Clock tin	ne iutes				
Date: Visibil:		lity reduc	ity reduction every 15 econds (Opacity)				Plume applicable)		Comments		
Hr	Min	0	15	30	45	Attach	ed	Detached			
	+					<u> </u>	$\pm$				
	+			<u> </u>	<del> </del>	+	$\dashv$				_
	+ +				<del>                                     </del>	<del>                                     </del>	$\rightarrow$				
<u> </u>											
				<u> </u>	<u> </u>	<u> </u>					
	+			<u> </u>	<del> </del>	<del> </del>	$\dashv$				
	+				<del> </del>	+	$\rightarrow$				
	+ +	+		<del></del>	+	+	+				
	<u> </u>				<u> </u>	<u> </u>					_
_	1			<u> </u>	<u> </u>	<u></u>					
	1			<u> </u>	<u> </u>	<del> </del>	_				
	+			<u> </u>	<del> </del>	-	$\dashv$				
	+ +			<u> </u>			$\dashv$	<del></del>			
Addition	al informa	ation:			<u> </u>	1	1				
Observer	Signature	÷				_					
				Average		ity Sum	ımar	<u>y</u>			
Set			Time			Opa			.y		
Number			Start—End			Sum		Average			
							<del> </del>				_
						ļ	ł				-

#### Attachment 2. :

### **Asphalt Plant Emission Fee Calculation Guide**

In order to calculate emission fees for an asphalt plant the following information must be known for each plant:

- 1. tons of asphalt produced in the past year.
- 2. kilowatt hours produced by the diesel generators in past year (estimate by multiplying the kW rating of the generator times the number of hours operated.)
- 3. number of gallons of diesel burned in past year.

That is all the information required to estimate the emission fees.

Provide the emission estimate to the department no later than March 31st each year.

ASPHALT PLANT EMISSION FEE CALCULATIONS		
NOx TPY (A) = tons of asphalt produced multiplied by		
0.00006 for diesel fired batch mix	0.0000125 for nat gas fired batch mix	
0.0000275 for diesel fired drum mix	0.000013 for nat gas fired drum mix	
<b>CO TPY</b> (B) = tons of asphalt produced	multiplied by	
0.0002 for diesel fired batch mix	0.0002 for nat gas fire d batch mix	
0.000065 for diesel fired drum mix	0.000065 for nat gas fired drum mix	
NOx TPY (C1) from diesel generators Multiply kW hours by 0.000020786 = C1		
CO TPY (C2) from diesel generators M	(ultiply kW hours by 0.000004479 = C2	
$SO_2$ TPY (D) = gals of diesel burned for	the year multiplied by 0.0000355	
<b>Determine Total NOx A + C1 = X Determine</b>	rmine Total CO B + C2 = Y	
If either X or Y or D is less than 10 tons do not include in calculation below.		
$NOX(X) + CO(Y) + SO_2(D) = Total emissions in tons per year (TPY)$		
Total emissions (TPY) x \$5.07 = Emission Fee in \$		

Send Emission Estimate to: ADEC Air Permits Assessable Emission Estimate 410 Willoughby Avenue, Suite 303 Juneau, Alaska 99801

Or FAX to (907) 465 5129 PLEASE MARK FAX "EMISSION FEE ESTIMATE"

#### ATTACHMENT 3: ADEC Notification Form

Fax this form to: (907) 269-7508 Telephone: (907) 269-8888 Company Name Facility Name Reason for notification: □ Excess Emissions ☐ Other Deviation from Permit Condition If you checked this box If you checked this box Fill out section 1 fill out section 2 When did you discover the Excess Emissions or Other Deviation: Date:\_\_/\_\_ Time:\_\_:\_\_ Section 1. Excess Emissions (a) Event Information (Use 24-hour clock): START Time: **END** Time: **Duration** (hr:min): Total: **(b) Cause of Event (Check all that apply):** START UP UPSET CONDITION □ CONTROL **EQUIPMENT** ☐ SCHEDULED MAINTENANCE □ SHUT DOWN □ OTHER Attach a detailed description of what happened, including the parameters or operating conditions exceeded. (c) Sources Involved: Identify each emission source involved in the event, using the same identification number and name as in the permit. List any control device or monitoring system affected by the event. Attach additional sheets as necessary. Source ID No. Source Name Description Control Device (d) Emission Limit Potentially Exceeded Identify each emission standard potentially exceeded during the event. Attach a list of ALL known or suspected injuries or health impacts. Identify what observation or data prompted this report. Attach additional sheets as necessary. Permit Condition **Emissions Observed** 

#### (e) Excess Emission Reduction:

Attach a description of the measures taken to minimize and/or control emissions during the event.

## (f) Corrective Actions:

(g) Unavoidable Emissions:

Attach a description of corrective actions taken to restore the system to normal operation and to minimize or eliminate chances of a recurrence.

Do you intend to assert that th ☐ YES ☐ NO	nese excess emissions w	ere unavoidable?
Do you intend to assert the af ☐ YES ☐ NO	firmative defense of 18 A.	AC 50.235?
Section 2. Other Permit Deviation	s	
(a) Sources Involved: Identify each emission source involved and name as in the permit. List any event. Attach additional sheets as it	control device or monitoring s	
Source ID No. Source Name Device	Description	Control
	_	
	_	
(b) Permit Condition Deviat Identify each permit condition devia necessary.		ach additional sheets as
Permit Condition	Potential Deviation	١
	<del></del>	<del></del>
(c) Corrective Actions:  Attach a description of actions taken prevent recurrence.	n to correct the deviation or po	tential deviation and to
Based on information and belief formed afte information in and attached to this documen		
Printed Name:		
Signature:		Date

Date Issued: September 12, 2003 40 Final

#### **Attachment 4**

### Visible Emission and Particulate Matter Monitoring Plan for Stationary Diesel Engines

- **41. Visible Emissions Monitoring.** The Permittee shall observe the exhaust of stationary diesel engines subject to condition 25 of this permit for visible emissions using either the Method 9 Plan under condition 41.1 or the Smoke/No-Smoke Plan under condition 41.2. The permittee may change visible-emissions plans for a source at any time unless prohibited from doing so by condition 41.3.
  - 41.1 **Method 9 Plan.** For all 18-minute observations in this plan, observe exhaust, following 40 C.F.R. 60, Appendix A-4, Method 9, adopted by reference in 18 AAC 50.040(a), for 18 minutes to obtain 72 consecutive 15-second opacity observations.
    - a. <u>Monthly Method 9 Observations.</u> After the first Method 9 observation, perform 18-minute observations at least once in each calendar month that the engine operates.
    - b. <u>Less Frequent Method 9 Observations.</u> After observing emissions for three consecutive operating months under condition 41.1a, unless a sixminute average is greater than 15 percent and one or more observations are greater than 20 percent, observe emissions at least once for 18 minutes during the first calendar month that the engine operates for each construction season (or for each calendar year, if the operation does not shut down seasonally.)
      - If the facility operates during more than six calendar months in a year, repeat the observations during the seventh calendar month that the engine operates during the calendar year.
    - c. <u>Increased Method 9 Frequency.</u> If a six-minute average opacity is observed during the most recent set of observations to be greater than 15 percent and one or more observations are greater than 20 percent, then increase or maintain the 18-minute observation frequency for that source to at least monthly intervals, until the criteria in condition 41.1b for semiannual monitoring are met.
  - 41.2 **Smoke/No Smoke Plan.** Observe the exhaust for the presence or absence of visible emissions, excluding condensed water vapor.
    - a. <u>Initial Monitoring Frequency.</u> Observe the exhaust during each calendar day that a source operates.

- b. Reduced Monitoring Frequency. After the source has been observed on 30 consecutive operating days, if the source operated without visible smoke in the exhaust for those 30 days, then observe emissions at least once in every calendar month that a source operates.
- c. <u>Smoke Observed.</u> If smoke is observed, either begin the Method 9 Plan of condition 41.1 or perform the corrective action required under condition 41.3
- 41.3 **Corrective Actions Based on Smoke/No Smoke Observations.** If visible emissions are present in the exhaust during an observation performed under the Smoke/No Smoke Plan of condition 41.2, then the permittee shall either follow the Method 9 plan of condition 41.1 or
  - a. initiate actions to eliminate smoke from the source within 24 hours of the observation;
  - b. keep a written record of the starting date, the completion date, and a description of the actions taken to reduce smoke; and
  - c. after completing the actions required under condition 41.3a,
    - (i) take Smoke/No Smoke observations in accordance with condition 41.2
      - (a) at least once per day for the next seven operating days and until the initial 30 day observation period is completed; and
      - (b) continue as described in condition 41.2b; or
    - (ii) if the actions taken under condition 41.3a do not eliminate the smoke, or if subsequent smoke is observed under the schedule of condition 41.3c(i)(a), then observe the exhaust using the Method 9 Plan unless the department gives written approval to resume observations under the Smoke/No Smoke Plan; after observing smoke and making observations under the Method 9 Plan, the permittee may at any time take corrective action that eliminates smoke and restart the Smoke/No Smoke Plan under condition 41.2a.

Final

- **42. Visible Emissions Record Keeping.** The permittee shall keep records in accordance with this condition 42.
  - 42.1 If using the Method 9 Plan of condition 41.1,
    - a. the observer shall record

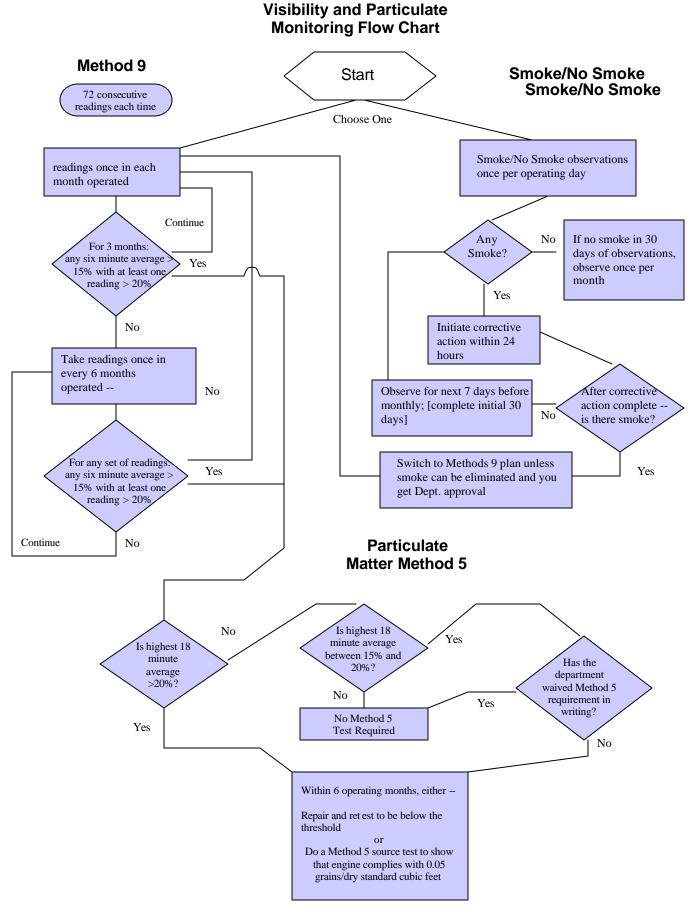
- (i) the name of the facility, emissions source and location, facility type, observer's name and affiliation, and the date on the Visible Emissions Field Data Sheet (Attachment1);
- (ii) the time, estimated distance to the emissions location, approximate wind direction, estimated wind speed, description of the sky condition (presence and color of clouds), plume background, and operating rate (load or fuel consumption rate) on the sheet at the time opacity observations are initiated and completed;
- (iii) the presence or absence of an attached or detached plume and the approximate distance from the emissions outlet to the point in the plume at which the observations are made;
- (iv) opacity observations to the nearest five percent at 15-second intervals on the Visible Emissions Observation Record (Attachment 1); and
- (v) the minimum number of observations required by the permit; each momentary observation recorded shall be deemed to represent the average opacity of emissions for a 15-second period;
- b. to determine the six-minute average opacity, divide the observations recorded on the record sheet into sets of 24 consecutive observations; sets need not be consecutive in time and in no case shall two sets overlap; for each set of 24 observations, calculate the average by summing the opacity of the 24 observations and dividing this sum by 24; record the average opacity on the sheet;
- c. calculate and record the highest 18-consecutive-minute average observed.
- 42.2 If using the Smoke/No Smoke Plan of condition 41.2, record the following information in a written log for each observation and submit copies of the recorded information upon request of the department:
  - a. the date and time of the observation;
  - b. the ID of the source observed:
  - c. whether visible emissions are present or absent in the exhaust;
  - d. a description of the background to the exhaust during the observation;

Final

- e. if the source starts operation on the day of the observation, the startup time of the source;
- f. name and title of the person making the observation; and
- g. operating rate (load or fuel consumption rate).
- **43. Visible Emissions Reporting.** The permittee shall report visible emissions as follows:
  - 43.1 include in each facility operating report:
    - a. which visible-emissions plan of condition 41 was used for each source; if more than one plan was used, give the time periods covered by each plan;
    - b. for each source under the Method 9 Plan,
      - (i) copies of the observation results (i.e. opacity observations) for each source that used the Method 9 Plan, except for the observations the permittee has already supplied to the department; and
      - (ii) a summary to include:
        - (a) number of days observations were made;
        - (b) highest six-minute average observed; and
        - (c) dates when one or more observed six-minute averages were greater than 20 percent;
    - c. for each source under the Smoke/No Smoke Plan, the number of days that Smoke/No Smoke observations were made and which days, if any, that smoke was observed; and
    - d. a summary of any monitoring or record keeping required under condition 41 that was not done;
  - 43.2 report under the condition for excess emissions and permit deviation reports:
    - a. the results of Method 9 observations that exceed an average 20 percent for any six-minute period; and
    - b. if any monitoring under condition 41 was not performed when required, report within three days of the date the monitoring was required.

- **44. Particulate Matter Monitoring for Diesel Engines.** The permittee shall conduct source tests on stationary diesel engines subject to condition 25 to determine the concentration of particulate matter (PM) in the exhaust of a source in accordance with this condition 44.
  - 44.1 Within six calendar months that the engine operates after exceeding the criteria of condition 44.2a or 44.2b, either
    - a. conduct a PM source test according to conditions 10 through 14; or
    - b. make repairs so that emissions no longer exceed the criteria of condition 44.2; to show that emissions are below those criteria, observe emissions as described in condition 41.1 under load conditions comparable to those when the criteria were exceeded.
  - 44.2 Conduct the test according to condition 44.1 if
    - a. 18 consecutive minutes of Method 9 observations result in an 18-minute average opacity greater than 20 percent; or
    - b. 18 consecutive minutes of Method 9 observations result in an 18-minute average opacity that is greater than 15 percent and not more than 20 percent, unless the department has waived this requirement in writing.
  - 44.3 During each one hour PM source test run, observe the exhaust for 60 minutes in accordance with Method 9 and calculate the average opacity that was measured during each one hour test run. Submit a copy of these observations with the source test report.
  - 44.4 The source test requirement in condition 44.1 and 44.2 is waived for an engine if a PM source test on that unit has shown compliance with the PM standard during this permit term.
- **45. Particulate Matter Reporting for Diesel Engines.** The permittee shall report as follows:
  - 45.1 report under the condition for excess emissions and permit deviation reports
    - a. the results of any PM source test that exceeds the PM emissions limit; or
    - b. if one of the criteria of condition 44.2 was exceeded and the permittee did not comply with either condition 44.1a or 44.1b, this must be reported by the day following the day compliance with condition 44.1 was required;

- 45.2 report observations in excess of the threshold of condition 44.2b within 30 days of the end of the month in which the observations occur;
- 45.3 in each facility operating report, include
  - a. the dates, source IDs, and results when an observed 18-minute average was greater than an applicable threshold in condition 44.2;
  - b. a summary of the results of any PM testing under condition 44; and
  - c. copies of any visible emissions observation results (opacity observations) greater than the thresholds of condition 44.2, if they were not already submitted.



### **Attachment 5. Application Addendum (Location Change)**

Submit the information specified below to the Department's Air Permit Program Compliance Section, 610 University Avenue, Fairbanks, Alaska 99709-3643 *ten* days before moving of the plant to any new location, and the exact date before startup by telephone, fax, e-mail or letter.

Name of Firm:	Permit Number
	quipment/Facility to be relocated
Attach a complete list of e	quipment to be operated at the new location
Contact Person:	Telephone:
New plant location (Street	address, Milepost number etc.Include site maps):
Approximate start-up and	shut-down dates:
Distance from Plant bour	ndary to nearest inhabited structureyards
Nearest inhabited structu	res are on (check one) flat orelevated terrain
	one mile, include with this addendum a dust control is location and is adequate to prevent violations of on Prohibited
Attach approval docume	nts from Borough where plant is to be located.
Comments:	
knowledge and belief, is tr	formation contained in this notification to the best of my rue, complete, and accurate. I have taken the information in in the site selection for this plant relocation.
Signature:	Printed Name:
Title:	Telephone:
State of Alaska, City of	, Borough of
On thisday of	_, 20 before me personally appeared
• •	ne on the basis of satisfactory evidence to be the person is instrument, and acknowledged that he (she) executed the same.
Notary Public	My Commission Expires on

### **ATTACHMENT 6**

## **Parameters to be Monitored During Source Tests**

	Continuously monitor the following parameters and record the average value					
	he asphalt production rate: tons/hour					
	the fines percentage (-200 mesh					
	Method 9 readings during the Method 5 testing					
	For a facility using a baghouse:					
	the baghouse exit temperature: EF					
	the pressure drop across the baghouse: inches of water					
	For a facility using a scrubber:					
	the pressure drop across the scrubber: inches of water					
	water flow rate: gallons/minute					
П	particulate control: gallons/minute					
	the fines percentage (-200 mesh)					
_	the files percentage (-200 filesh)					
	Obtain the following:					
	For a facility using a scrubber, record the following parameters:					
	pond size:					
	pond depth:					
	•					
	type of liner used:					
	is the water recycled \( \superscript{\text{Yes}} \superscript{\text{No}} \)					
	makeup water flow rate: gallons/hr					